

LPGREEN product family is a high-production polymer membrane electrolyzer with the following main properties:

- KEY FEATURES
- ✓ *Quick and easy installation*
  - ✓ *Scalable and modular with small footprint*
  - ✓ *High performance.*
  - ✓ *Safe, automated & remote operation*
  - ✓ *No water loss.*
  - ✓ *Low maintenance requirement*



## HYDROGEN PRODUCTION

Nominal Production Rate	0,2 Nm <sup>3</sup> /hr– 6 Nm <sup>3</sup> /hr 0,02 kg/hr – 0,6 kg/hr
Nominal Power Consumption by Volume	4,6 kWh/Nm <sup>3</sup> ± 1%
Nominal Power Consumption by Mass	51,1 kWh/kg ± 1%
H <sub>2</sub> Purity	Up to 99,999 % (ISO 14687)
H <sub>2</sub> Outlet Pressure	Up to 30 bar adjustable
Operation Range	5 % to 100 %
Dew Point Temp.	-71 °C
H <sub>2</sub> /O <sub>2</sub> Ports	Customized to client's needs.

## ELECTRICAL SPECIFICATIONS

Nominal Load	1 kW - 30 kW
Electrical Connection	Three Phase 220 or 380V; 50/60Hz
Nominal system efficiency	Nominal Load: +/- 60%
AC/DC Rectifier	In accordance with project requirements
Max Power	1,25 kVA - 37,5 kVA
Rectifier	AC-DC or DC-DC
Electrical Safety	H <sub>2</sub> detector

## CONTROL SYSTEM

Communications	Ethernet // ModBus // TCP IP
Remote Operating	Control and communications via web-based platform

## DI WATER SPECIFICATIONS

Water quality	ASTM Type II (<1 MicroS/cm)
Water consumption ratio	1 Lt H <sub>2</sub> O → 1.2Nm <sup>3</sup> H <sub>2</sub>

## OPERATING CONDITIONS

Physical	Electrical cabinets in accordance to production rate.
Ambient Conditions	- 12 °C ↔ 40 °C Humidity < 80%.
Response time	From Standby < 10 seconds Cold Start: +/-3 min
Weight	90 kg – 300 kg
Working conditions	45 °C – 50 °C
Location	Up to C% (ISO 12944:2018)
Max Noise (dB)	< 75
Ventilation	IP65

## APPLICABLE STANDARDS

Hydrogen Generators by Water Electrolysis	ISO 22734:2019
Pressure Equipment Directive	2014/68/EU
Council Low Voltage Directive	2014/35/EU
Electro-Magnetic Compatibility	2014/30/EU
ATEX Directive	2014/34/EU
Functional Manufacturing Safety standards	ENISO 12100:2010, IEC 61508, IEC 62061,
Industrial Machine Guidelines	2006/42/CE

## OPTIONS

- Gas analyzers.
- Gas flow meters.
- Communication Packages.
- Power Meters.
- Pressure meters.
- Other upon requirements